

# Slinden Services Ltd

Cast Iron Welding & Metal Stitching Repairs

## 1904 Darracq Block

When the owner of a 1904 Darracq requested our help with the repairs of his irreplaceable block, we were happy to oblige!

Automobiles Darracq was a French company founded in 1896 by Alexandre Darracq after selling his Gladiator Bicycle company, establishing branches in the UK, Spain and Italy, and then expanding into both cars and aviation engines. In 1920 the British arm became the majority shareholder in Sunbeam-Talbot-Darracq and by 1935 Darracq had ceased to be.

The block in question was cracked across the bridge with various leaks also needing attention. We carried out welding repairs by way of our Lloyds approved fusion welding procedures, followed by full machining, grinding, crack testing and pressure testing. After fully inspecting, the block was sand blasted and a coat of red oxide primer applied before collection by our customer. *Another reconditioned block, giving the customer many more years of service from his veteran motor vehicle!*

For any Veteran and Vintage repairs, please contact us for a survey/quotation.

- Full Pressure Testing
- Full Crack Detection
- Fixed Cost Repairs
- Lloyds Welding Procedures
- Machining Facilities
- 12 Months Guarantee

*Breathing new life into  
damaged cast iron components*

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