Slinden Services Ltd

Cast Iron Welding and Engineering

Daimler 6 Cylinder

A Daimler 6 Cylinder Block was received at our works for a full inspection/quotation.

As you can see from the photographs this block was basically scrap (the frost damage ran the full length of the block!!) - but with our lock and pin procedures we brought the block back to life.

This was an extensive process and due to the cracks inside the water jacket the best option

> was to remove the side wall, make a new cast iron panel then lock and pin into place, pressure tested to 50psi air pressure (see picture left)

> This repair has now given our client a reconditioned block with many years of service, to enable this

engine to be enjoyed by future generations to come!

For any Metal Stitching Repairs contact us for a

Breathing new life into damaged Cast iron components

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- Full Pressure Testing
- Full Crack Detection
- Fixed Cost Repairs
- Machining Facilities
- 12 Months Guarantee